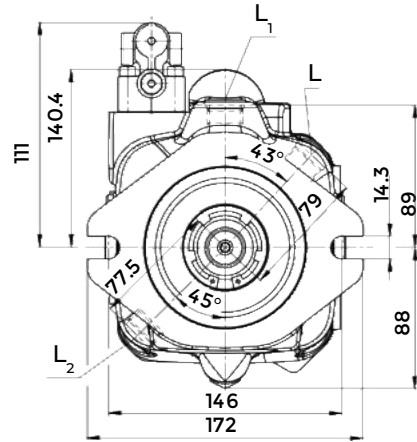
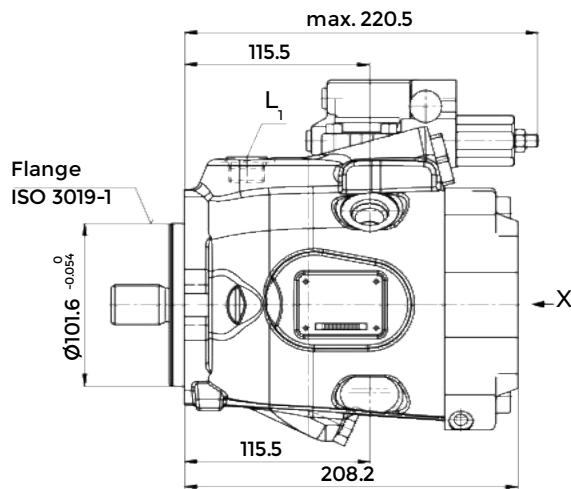
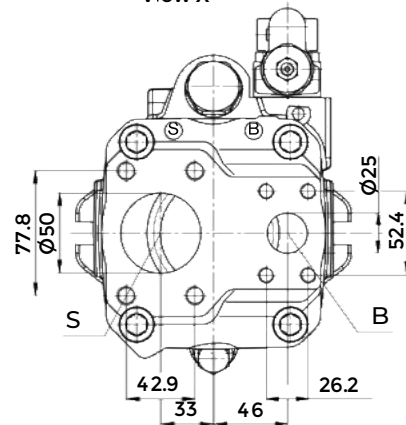


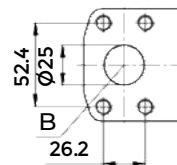
DR – Hydraulic pressure controller, clockwise rotation, mounting flange C,53



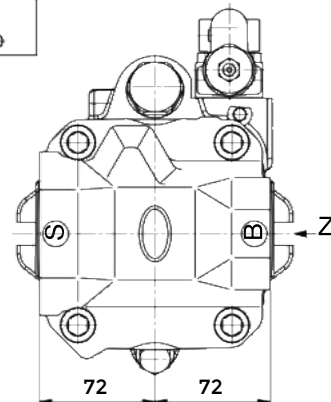
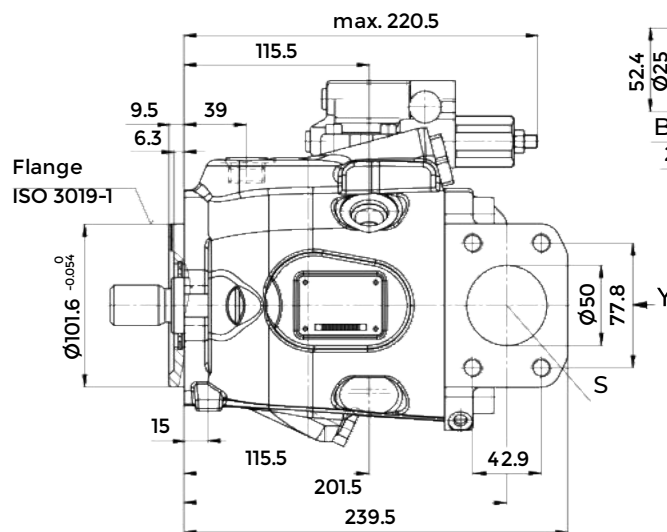
View X



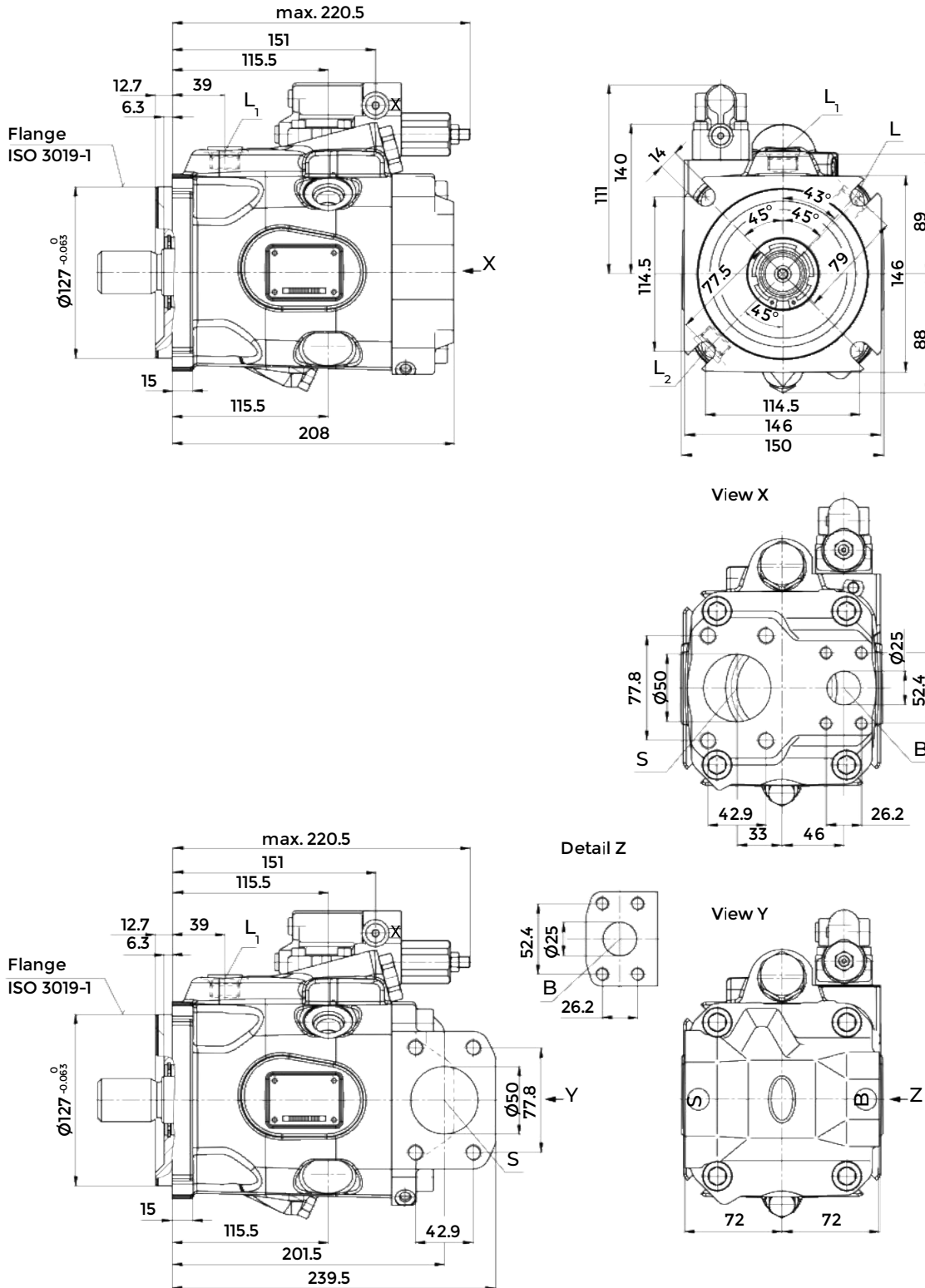
Detail Z



View Y

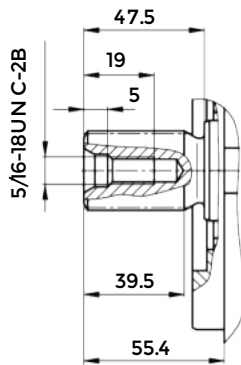


DR – Hydraulic pressure controller, clockwise rotation, mounting flange D,53



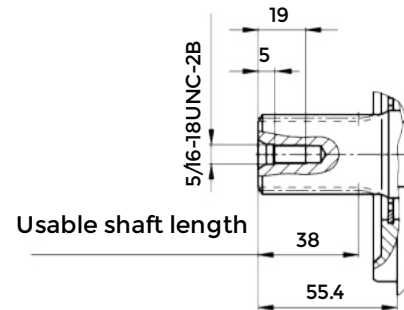
▼ Splined shaft 1 1/4 in SAE J744

S – 14T 12/24DP1)



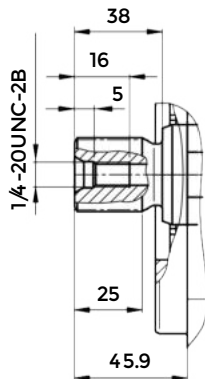
▼ Splined shaft 1 1/4 in SAE J744

R – 14T 12/24DP1)2)



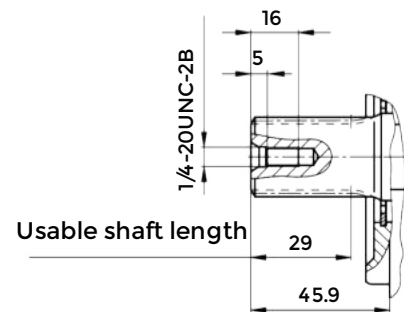
▼ Splined shaft 1 in SAE J744

U – 15T 16/32DP1)



▼ Splined shaft 1 in SAE J744

W – 15T 16/32DP1)



-Technical Data

Size	NG		10	18	28	45	60	63	72	85	100	
Displacement, geometric, per revolution	V_g max	cm ³	10.5	18	28	45	60	63	72	85	100	
Speed maximum	at V_g max	n_{nom}	rpm	3600	3300	3000	2600	2700	2600	2500	2300	
	at $V_g < V_g$ max	$n_{max perm}$	rpm	4320	3960	3600	3120	3140	3140	3000	2500	
Flow	at n_{nom} and V_g max	q_v max	l/min	37	59	84	117	162	163	187	230	
	at $n_E = 1500$ rpm	$q_v E$ max	l/min	15	27	42	68	90	95	108	150	
Power	at n_{nom} , V_g max $\Delta p = 250$ bar	P_{max}	kW	16	25	35	49	65	68	77	96	
	at $n_E = 1500$ rpm	P_E max	kW	7	11	18	28	37	39	45	62	
Torque	at V_g max $\Delta p = 250$ bar	T_{max}	Nm	42	71	111	179	238	250	286	398	
	at V_g max $\Delta p = 100$ bar	T	Nm	17	29	45	72	95	100	114	159	
Rotary stiffness of drive shaft	S	c	Nm/rad	9200	11000	22300	37500	65500	65500	65500	143000	143000
	R	c	Nm/rad	-	14800	26300	41000	69400	69400	69400	152900	-
	U	c	Nm/rad	6800	8000	16700	30000	49200	49200	49200	102900	102900
	W	c	Nm/rad	-	-	19900	34400	54000	54000	54000	117900	117900
	P	c	Nm/rad	10700	-	-	-	-	-	-	-	-
	Moment of inertia for rotary group	J_{rw}	kgm ²	0.0006	0.0009	0.0017	0.003	0.0056	0.0056	0.0056	0.012	0.012
Maximum angular acceleration	α	rad/s ²	8000	6800	5500	4000	3300	3300	3300	2700	2700	
Case volume	V	l	0.2	0.25	0.3	0.5	0.8	0.8	0.8	1	1	
Weight without through drive (approx.)	m	kg	8	11.5	15	18	22	22	22	36	36	
Weight with through drive (approx.)			-	13	18	24	28	28	28	45	45	



01	02	03	04	05	06	07	08	09	10	11	12	13
A10V	O		/	53	-		V					

Axial piston unit

18 28 45 63 72 85 100

01	Swashplate design, variable, nominal pressure 250 bar, maximum pressure 315 bar			-	•	•	•	•	A10V
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Operation mode

02	Pump, open circuit								O
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Size (NG)

03	Geometric displacement, see table of values on page 10	18	28	45	63	72	85	100
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Control devices

04	Pressure controller	hydraulic		•	•	•	•	•	•	DR			
	with flow controller	hydraulic	X-T open	•	•	•	•	•	•	•	DRF		
			X-T plugged with flushing function	•	•	•	•	•	•	•	DRS		
			X-T plugged without flushing function	•	•	•	•	•	•	•	DRSC		
			with pressure cut-off	hydraulic	remotely operated	•	•	•	•	•	•	DRG	
	with pressure cut-off	electric	negative control	U = 12 V	-	•	-	•	•	•	ED71		
				U = 24 V	-	•	-	•	•	•	•	ED72	
		electric	positive control	U = 12 V	-	•	-	•	•	•	•	ER71	
				U = 24 V	-	•	-	•	•	•	•	•	ER72
	Pressure-flow power control		electric control (negative control)	○	○	○	○	○	•	•	EF..		
	Power control with pressure cut-off	hydraulic	start of control from	10 to 35 bar	•	•	•	•	•	•	•	LA5D	
				36 to 70 bar	•	•	•	•	•	•	•	•	LA6D
				71 to 105 bar	•	•	•	•	•	•	•	•	LA7D
				106 to 140 bar	•	•	•	•	•	•	•	•	LA8D
				141 to 230 bar	•	•	•	•	•	•	•	•	•
	remotely operated	hydraulic	start of control	see LA.D	•	•	•	•	•	•	•	LA.DG	
	flow control, X-T plugged	hydraulic	start of control	see LA.D	•	•	•	•	•	•	•	•	LA.DS
		electrically overridable (negative control)	start of control	see LA.D	•	•	•	•	•	•	•	•	•
	Electro-proportional control		positive control										
	with pressure control			U = 12 V	•	•	•	•	•	•	•	•	•
U = 24 V				•	•	•	•	•	•	•	•	•	•
with pressure and flow control (load-sensing)		X-T open	U = 12 V	•	•	•	•	•	•	•	•	•	EP1DF
			U = 24 V	•	•	•	•	•	•	•	•	•	•
with pressure and flow control (load-sensing)		X-T plugged	U = 12 V	•	•	•	•	•	•	•	•	•	EP1DS
			U = 24 V	•	•	•	•	•	•	•	•	•	•
with electro-hydraulic pressure control			U = 12 V	•	•	•	•	•	•	•	•	•	EP1ED
			U = 24 V	•	•	•	•	•	•	•	•	•	•

01	02	03	04	05	06	07	08	09	10	11	12	13
A10V	O		/	53	-		V					

Control devices

18 28 45 63 72 85 100

04	Electro-proportional control	positive control										
	with pressure control		U = 12 V	•	•	•	•	•	•	•	•	EK1D
			U = 24 V	•	•	•	•	•	•	•	•	EK2D
	with pressure and flow control (load-sensing)	X-T open	U = 12 V	•	•	•	•	•	•	•	•	EK1DF
			U = 24 V	•	•	•	•	•	•	•	•	EP2DF
	with pressure and flow control (load-sensing)	X-T plugged	U = 12 V	•	•	•	•	•	•	•	•	EP1DS
			U = 24 V	•	•	•	•	•	•	•	•	EP2DS
	electro-hydraulic pressure control with controller cut-off		U = 12 V	•	•	•	•	•	•	•	•	EP1ED
U = 24 V			•	•	•	•	•	•	•	•	EP2ED	

Series

05	Series 5, index 3	•	•	•	•	•	•	•	•	•	•	53
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Direction of rotation

06	View on drive shaft	clockwise										R
		counter-clockwise										L

Sealing material

07	FKM (fluor-caoutchouc)											V
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Drive shaft

08	Splined shaft ANSI B92.1a	standard shaft	•	•	•	•	•	•	•	•	•	S
		similar to shaft "S" however for higher input torque	•	•	•	•	•	•	•	•	•	R
		reduced diameter, limited suitability for through drive	•	•	•	•	•	•	•	•	•	U
		similar to shaft "U", however for higher torque	-	•	•	•	•	•	•	•	•	W

Mounting flange

09	ISO 3019-1 (SAE)	2-hole	•	•	•	•	•	•	•	•	•	C
		4-hole	-	-	-	•	•	•	•	•	•	D

Working port

10	SAE flange port fastening thread, metric	rear	not for through drive	•	•	•	•	•	•	•	•	11
		at side, opposite	for through drive	•	•	•	•	•	•	•	•	12
		at side, offset 90°	not for through drive; available only for counter-clockwise direction of rotation	-	-	•	-	-	-	-	-	13

01	02	03	04	05	06	07	08	09	10	11	12	13
A10V	O			/	53		-	V				

Through drive

11	Flange ISO 3019-1 Diameter	Hub for splined shaft Diameter								
			18	28	45	63	72	85	100	
	without through drive		•	•	•	•	•	•	•	N00
82-2 (A)	5/8 in	9T 16/32DP	•	•	•	•	•	•	•	K01
		11T 16/32DP	•	•	•	•	•	•	•	K52
101-2 (B)	7/8 in	13T 16/32DP	-	•	•	•	•	•	•	K68
	1 in	15T 16/32DP	-	-	•	•	•	•	•	K04
127-4 (C)	1 1/4 in	14T 12/24DP	-	-	-	•	•	•	•	K15
	1 1/2 in	17T 12/24DP	-	-	-	-	-	•	•	K16
127-2 (C)	1 1/4 in	14T12/24DP	-	-	-	-	-	•	•	K07
	1 1/2 in	17T 12/24DP	-	-	-	-	-	•	•	K24

Connectors for solenoids

12	Without connector (without solenoid, with hydraulic control only, without code)								
		18	28	45	63	72	85	100	
	Without connector (without solenoid, with hydraulic control only, without code)	•	•	•	•	•	•	•	
	DEUTSCH - molded connector, 2-pin - without suppressor diode (for electric controls)	•	•	•	•	•	•	•	P

• = Available ◦ = On request - = Not available